Marine N°1

PRODUCT DESCRIPTION

An oil-based varnish that restores your boat to a high gloss. The ideal yacht varnish for all types of wood, both indoors and outdoors. Its oil-based, chemical-free binders guarantee, when applied correctly, durability and excellent resistance to UV light and seawater.

SCOPE OF APPLICATION	High-gloss oil-based varnish, specially designed for marine use. DIN 71-3 certified
PROCESSING	Ready for use. Stir well before use. Do not dilute. Apply with a brush, flat brush or spray. Do not apply at temperatures below 12°C. Apply thin coats; depending on the level of wear and tear, at least 4 or more coats are recommended. For sanding work, such as intermediate sanding, a grit of 180–240 is sufficient. The number of coats required depends on the exposure to the elements and the level of wear and tear on the respective timber surface; apply six to ten coats of Le Tonkinois Marine N°1 in thin layers for external use. For interior use, the number of coats can be halved. Only one coat should be applied per day to avoid coating defects. If individual coats are not completely dry, wait a day until the coating is fully dry. The coating can be applied by brush, roller or spray. When spraying, dilute with a maximum of 10 per cent Le Tonkinois thinner.
CONSUMPTION	30–50 ml/m^2, 20 m^2/l, per coat, depending on the absorbency and surface condition of the substrate, based on smooth and planed/sanded surfaces. Absorbent substrates may result in higher consumption rates for the first coat.
DRYING TIME	At 20°C and moderate humidity, the surface will be dry after 5–8 hours; if possible, wait at least 24 hours before applying a further coat. Low temperatures, high humidity and poor ventilation will delay drying and may cause odours to develop. Ensure good ventilation during application. Initially, subject the surface to loads only with care.
SUBSURFACE	Substrate: Untreated timber, wood-based materials; may also be used on cork under certain conditions. Sand timber substrates thoroughly. The timber surface must be free from dust and grease, clean, dry and frost-free (max. 15% moisture content). Remove all loose and unsound old paint layers completely. Roughen new wooden surfaces thoroughly so that subsequent coats of paint can adhere well to the wood.

	Apply a primer coat of Le Tonkinois Impression. On highly absorbent, unpainted timber or on plywood, apply Impression wet-on-wet several times to saturate the wood sufficiently with oil; if possible, apply to both sides. Depending on how well the wood has been saturated, allow the oil to dry for one to two days.
INGREDIENTS	Linseed oil, tung oil, natural resins, isoaliphates
VOC SAFETY NOTICE	400g/l
STORAGE	Store in a tightly sealed container in a dry, cool place, away from frost.
SHELF LIFE	Unopened, in its original packaging, it has a shelf life of at least 5 years.
DISPOSAL	Dispose of product residues and packaging in accordance with local regulatory requirements. Only send completely empty cans for recycling.
SAFETY INSTRUCTIONS	Please refer to the relevant safety data sheet for safety-related information.
DISCLAIMER	The information contained in this publication is based on our careful research and testing and is provided to the best of our knowledge. It is intended solely for the information of our customers; however, it does not exempt them from carrying out their own independent assessment of the products described to determine their suitability for the intended processes and purposes, nor does it exempt them from the risk of infringing any third-party intellectual property rights. This information is therefore non-binding and, in particular, does not constitute any warranty of quality within the meaning of the law. We accept no liability for the accuracy and completeness of the information contained in this publication, nor for any other technical advice we may provide. In addition, we refer you to our General Terms and Conditions, which are available on request.
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